

## HYDRACAST

### HYDRACAST fein Art. Nr. 3566105/ -06/ -07

Mischverhältnis:

1kg Puder + 0,35kg Wasser  
(relativ dünnflüssig- wie Buttermilch)

1,35kg Mischung (1kg Puder + 0,35kg Wasser) ergibt ca. 0,9l Formenmasse

Aushärtezeit ca. 2-3 Stunden

Trocknen der Form bei 600°C ca. 1-2 Stunden halten.

Schmelztemperaturen der Muster:

|          |                    |
|----------|--------------------|
| Bullseye | 810°C – 40 Minuten |
| System96 | 800°C – 30 Minuten |
| Float    | 845°C – 45 Minuten |

### HYDRACAST fine Article no. 3566105/ -06/ -07

Mixing ratio:

1kg powder + 0,35kg water  
(a thin liquid like buttermilk)

1,35kg mixing (1kg powder + 0,35kg water) will be approx 0,9l mold mix

Hardening time approx 2-3 hours

Drying out the mold with 600°C for 1-2 hours

Fusing temperatures of the samples:

|          |                    |
|----------|--------------------|
| Bullseye | 810°C – 40 minutes |
| System96 | 800°C – 30 minutes |
| Float    | 845°C – 45 minutes |

